

Work Order ID 161057

Monday, May 08, 2017 9:08:56 AM

161057

Page 1

Item ID: PB67-43001-339 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: D-Pad Top
Start Date: 5/10/2017 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 5/16/2017 Req'd Qty: 5.00 ***5*** Customer:
Reference: SCHEDULED/U

Approvals: Process Plan: DAS Date: **MAY 08 2017** Tooling: _____ Date: _____ Run Start ***NR1***
QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***
9-89

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	C

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.06

FLOW CNC Waterjet

1-Cut as per Dwg B67-43001

Dwg Rev: CProg Rev: C

2-Deburr if necessary

605/17/13

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

605/17/13

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

6DAS
38
9-89**MAY 15 2017**

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Page 2

Item ID: PB67-43001-339

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: D-Pad Top

Start Date: 5/10/2017 Start Qty: 5.00

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Cust Item ID:

Required Date: 5/16/2017 Req'd Qty: 5.00

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Customer:

Reference: SCHEDULED/U

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>W1007</u>	0.00							
130									
Packaging	Memo	0.00				5	DAS 6 9-89		MAY 16 2017
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
21
9-89

MAY 16 2017

Picklist Print

Monday, May 08, 2017 9:08:56 AM

Page 1

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Parent Item: PB67-43001-339

PB67-43001-339

Parent Item Name: D-Pad Top

Start Date: 5/10/2017

Required Date: 5/16/2017

Start Qty: 5.00

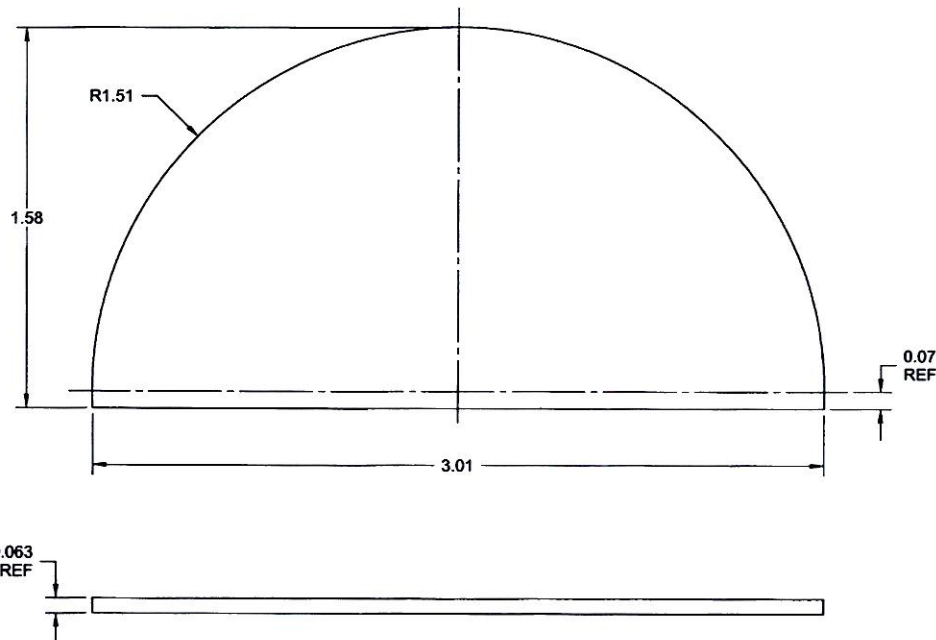
Required Qty: 5.00

Comments: IPP rev A new issue 08.06.19 EC verified: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063		Purchased	No			100	sf	198.5460	0.0312	0.164211			
M6061T6S 063									**				
6061-T6 .063 Sheet													

05/17/13

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT021	198.546	
M134604	57.77	
M134830	2.456	
M136251	26.5	2
M136790	9.9	
M136896	9.2	
M137041	42.72	
M137175	50	



B67-43001-339 D-PAD TOP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 161077 MJS
1705-08

RELEASED
2009-09-24
MJS

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "B67-43001-339" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 25 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.03.12
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	<i>MJS</i>	DRAWING NO.	B67-43001-339	REV. C
MFG. APPR.		TITLE	D-PAD TOP	SCALE
APPROVED	<i>MJS</i>			NTS
DE APPR.	N/A			
DATE	09.03.12	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		